

Application Tips

Replacement of a Damaged Aluminum Siding Panel

For easy replacement of damaged siding panels, follow the four steps shown here:

1. Cut the damaged panel in the approximate center with a utility knife, the entire length of the panel. Remove and discard the bottom cut section of the damaged panel. Do not nail the remaining part of the damaged panel, since it must continue to expand and contract with temperature changes.
2. Remove the top lock of a new panel by scoring with a utility knife. Bend the top lock back and forth until it breaks away from the rest of the new panel.
3. Apply a heavy bead of Alcoa Gutterseal the full length of the damaged panel at the point shown in the illustration.
4. Install the new panel carefully over the Gutterseal. Engage the top and bottom of the panel into their respective locks. Be sure the Gutterseal makes contact with the new panel. Apply pressure to the face of the new panel with the palm of your hand. *Do not nail the panel.* Use this procedure on all hollow back horizontal panels. When cutting Double Four or Double Five, make your cut just above the center of the panel.

NOTE: It may be necessary to open the top lock with a putty knife, if the lock is too tight to receive the new panel.

Insulated Horizontal Siding

Use the same procedure to replace siding with fiber or foamed polystyrene backer, except: (1) cut the panel $\frac{1}{2}$ " from the bottom of the damaged panel and leave all the backer in place. (2) Use a hollow back horizontal panel of the same color as a replacement.

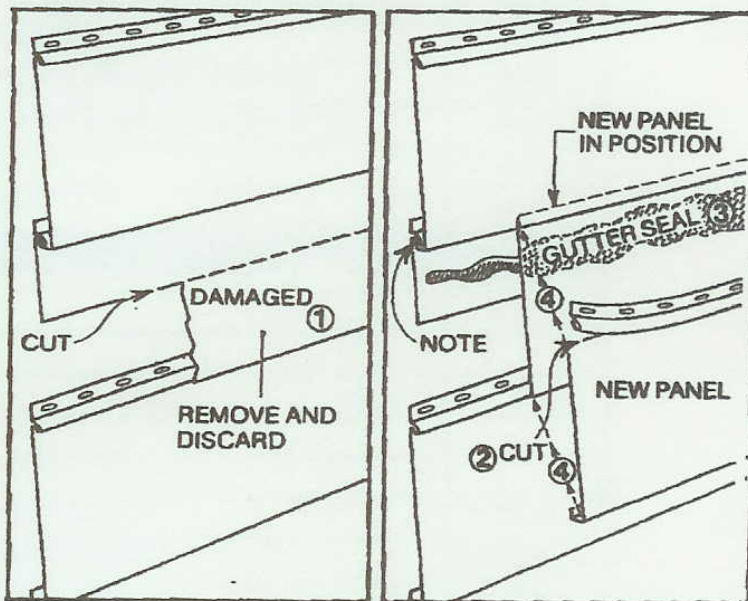


Figure 1

Figure 2



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